

Application Serial No. 10/034,243  
Reply to Office Action of October 5, 2004

PATENT  
Docket: CU-2760

### Amendments To The Claims

The listing of claims presented below will replace all prior versions, and listings, of claims in the application.

#### Listing of claims:

1. (cancelled)
2. (currently amended) The A method of claim 1, fabricating a semiconductor device, comprising the steps of:  
forming an insulating layer on a silicon substrate;  
forming a contact hole in the insulating layer so that a  
portion of the silicon substrate is exposed in the contact hole;  
performing an interface treatment to the exposed portion  
of the silicon substrate, wherein the interface treatment  
includes at least a dry cleaning, and a hydrogen heat treatment,  
wherein the interface treatment further includes a wet cleaning,  
removal of a natural oxide layer, and a laser cleaning; and  
forming a selective silicon plug on the exposed portion of  
the silicon substrate.
3. (original) The method of claim 2, wherein the wet cleaning, the natural oxide layer removal, and the laser cleaning are performed individually or collectively, regardless of order.
4. (currently amended) A The method of claim 1, fabricating a semiconductor device, comprising the steps of:

Application Serial No. 10/034,243  
Reply to Office Action of October 5, 2004

PATENT  
Docket: CU-2760

forming an insulating layer on a silicon substrate.  
forming a contact hole in the insulating layer so that a  
portion of the silicon substrate is exposed in the contact hole;  
performing an interface treatment to the exposed portion  
of the silicon substrate, wherein the interface treatment  
includes at least a dry cleaning, and a hydrogen heat treatment,  
wherein the dry cleaning uses one or more gas, in a mixed gas,  
selected from the group of gases comprising  $\text{NF}_3$ ,  $\text{O}_2$ , He and  $\text{N}_2$ ,  
and the dry cleaning step is performed with a plasma power of  
between 1 and 5kW for a period of up to five minutes; and  
forming a selective silicon plug on the exposed portion of  
the silicon substrate.

5. (original) The method of claim 2, wherein the wet cleaning uses, individually or collectively,  $\text{H}_2\text{O}_2$ ,  $\text{H}_2\text{SO}_4$ ,  $\text{NF}_4$ , HF, and BOE diluted solutions.
6. (original) The method of claim 2, wherein the natural oxide layer removal is performed at a temperature of between 100 and 500°C for ten minutes or less by means of plasma generated from mixed gases of  $\text{NF}_3$  and  $\text{N}_2$  and then supplied to the silicon substrate.
7. (currently amended) The method of claim 2, wherein the hydrogen heat treatment is performed with a low pressure of between 1 mTorr and 100 Torr at a high temperature of between 700 and 1000°C for thirty minutes or less by using hydrogen gas with a flow rate of between 1 and

Application Serial No. 10/034,243  
Reply to Office Action of October 5, 2004

PATENT  
Docket: CU-2760

100 slm, thereby allowing an in-situ process in a single facility or an ex-situ process in different facilities.

8. (original) The method of claim 2, wherein the laser cleaning is performed with a laser power of between  $1 \text{ mJ/cm}^2$  and  $10 \text{ J/cm}^2$  while the laser is applied at least once and up to one hundred times.

9. (currently amended) The method of claim 2 4, wherein the step of forming the selective silicon plug is carried out by means of an atmospheric pressure chemical vapor deposition (APCVD) or a low-pressure chemical vapor deposition (LPCVD), employing a gas system of  $\text{DCS/H}_2/\text{PH}_3$ ,  $\text{MS/H}_2/\text{PH}_3$ , or  $\text{MS/PH}_3$  at a pressure of between 1 and 200 Torr and a temperature of between  $500$  and  $700^\circ\text{C}$ .

10. (original) The method of claim 9, wherein the MS and DCS gases each have a flow rate of between 100 and 500 sccm.

11. (original) The method of claim 9, wherein the  $\text{H}_2$  gas has a flow rate of between 5000 and 20000 sccm.

12. (original) The method of claim 9, wherein the  $\text{PH}_3$  gas has a flow rate of between 100 and 1000 sccm, and therein the density of phosphorus is  $1 \times 10^{19}$  to  $1 \times 10^{21}$  atoms/cc.

13. (original) A method of fabricating a semiconductor device comprising the steps of:

forming a gate on a silicon substrate;

forming an impurity junction region in the silicon substrate

under each side of the gate;

Application Serial No. 10/034,243  
Reply to Office Action of October 5, 2004

PATENT  
Docket: CU-2760

forming an insulating layer on the entire resultant structure  
and then forming a contact hole exposing a surface of the impurity  
junction region by selectively removing the insulating layer;

performing an interface treatment to the exposed surface of  
the impurity junction region, wherein the interface treatment  
includes at least a dry cleaning and a hydrogen heat treatment; and

forming a selective silicon plug on the exposed surface of the  
impurity junction region by growing a single crystalline silicon on the  
exposed surface and subsequently growing polycrystalline silicon on  
the single crystalline silicon.

14. (original) The method of claim 13, wherein the interface treatment  
further includes the steps of: a wet cleaning, a natural oxide layer  
removal, and a laser cleaning, which are performed individually or  
collectively, regardless of order.

15. (original) The method of claim 13, wherein the dry cleaning uses  
mixed gases of  $\text{NF}_3$ ,  $\text{O}_2$ , He and  $\text{N}_2$ , and are performed with a plasma  
power of between 1 and 5kW for a period of up to five minutes.

16. (original) The method of claim 14, wherein the wet cleaning uses,  
individually or collectively,  $\text{H}_2\text{O}_2$ ,  $\text{H}_2\text{SO}_4$ ,  $\text{NF}_4$ , HF, and BOE diluted  
solutions.

17. (original) The method of claim 14, wherein the natural oxide layer  
removal is performed at a temperature of between 100 and 500°C for ten  
minutes or less by means of plasma generated from mixed gases of  $\text{NF}_3$

Application Serial No. 10/034,243  
Reply to Office Action of October 5, 2004

PATENT  
Docket: CU-2760

and N<sub>2</sub> and then supplied to the silicon substrate.

18. (original) The method of claim 13, wherein the hydrogen heat treatment is performed at a low pressure of between 1 mTorr and 100 Torr at a high temperature of between 700 and 1000°C for thirty minutes or less by using a hydrogen gas with a flow rate of between 1 and 100 s m, allowing an in-situ process in a single facility or an ex-situ process in different facilities.

19. (original) The method of claim 14, wherein the laser cleaning is performed with a laser power of between 1 mJ/cm<sup>2</sup> and 10 J/cm<sup>2</sup> while the laser is applied at least once and up to one hundred times.

20. (original) The method of claim 13, wherein the step of forming the selective silicon plug is carried out by means of an atmospheric pressure chemical vapor deposition (APCVD) or a low-pressure chemical vapor deposition (LPCVD), employing a gas system of DCS/H<sub>2</sub>/PH<sub>3</sub>, MS/H<sub>2</sub>/PH<sub>3</sub>, or MS/PH<sub>3</sub> with a pressure of between 1 and 200 Torr and at a temperature of between 500 and 700°C.

21. (original) The method of claim 20, wherein the MS and DCS gases each have a flow rate of between 100 and 500 sccm, the H<sub>2</sub> gas has a flow rate of between 5000 and 20000 sccm, the PH<sub>3</sub> gas has a flow rate of between 100 and 1000 sccm, and the density of phosphorus in the PH<sub>3</sub> gas is  $1 \times 10^{19}$  to  $1 \times 10^{21}$  atoms/cc.